

GWP 200 PKD-Schaftfräser

PCD End Mill
Fraise en PCD
Fresa PKD



DIN 6535
HA
HB
HE

$\lambda = 0^\circ$

2
Schneiden



PKD

Fx
45°

RG
59

| Automaten-, Bau-, Federstahl | | | Einsatz-, Nitrier-, Vergütungsstahl | | | Werkzeugstahl (unlegiert, kalt-, warmarbeit, gehärtet) | | | | rostfreier, hoch-wärmfester Stahl | | kov., rostfreier Stahlguss | | Eisenguss | | | | Ne-Metalle | | | | | Kunststoff (Thermo-, Duroplast, FVK) | | | Graphit | | |
|------------------------------|---|---|-------------------------------------|---|---|--|---|---|---|-----------------------------------|---|----------------------------|---|-----------|-----|-----|-----|------------|----|----|------|--------|--------------------------------------|----|---|---------|---|---|
| A | B | F | E | N | V | U | K | W | G | R | H | K | R | GG | GGG | GTW | GTS | Al | Mg | Cu | CuZn | Bronze | Ampco | Ti | T | D | F | G |
| | | | | | | | | | | | | | | | | | | ● | | Ⓜ | | | | | ● | ● | ● | ● |

Ausführung

Baumaße nach Werksnorm, 2 Schneiden, geradenget, rechtsschneidend, 1 Schneide über Mitte, Zylinder-schaft

Schneidstoff / Beschichtung

PKD, Trägermaterial Hartmetall / ohne

Design

Dimensions according to work standard, 2 flutes, straight fluted, right hand cut, 1 cutting edge over center, cylindrical shank

Cutting material / Coating

PCD, support Solid Carbide / none

Géométrie

Dimensions suivant normes standards 2 dents, goujures droites, coupe à droite, 1 dent passant au centre queue cylindrique

Mat. Constituant l'outil / Revêtement

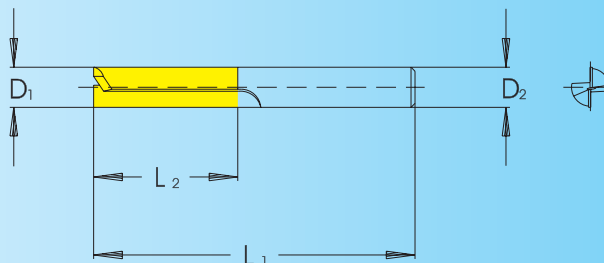
PCD, support carbure monobloc micro-grain / sans

Esecuzione

Dimensioni di costruzione secondo norma di fabbrica, 2 taglienti, scanalatura rettilinea, destros-tagliante, 1 tagliente attraverso medio, barretta cilindrica

Materiale da taglio / rivestimento

PKD, materiale della portante metallo duro / senza



| Artikel-Nr. | D1 h7 mm | D2 h5 mm | L1 mm | L2 mm | F mm | Preis EURO |
|-------------|----------------|----------------|----------|----------|---------|---------------|
| P200030300 | 3 | 6 | 57 | 6 | 0,1 | 228,80 |
| P200030400 | 3 | 6 | 100 | 6 | 0,1 | 242,10 |
| P200040300 | 4 | 6 | 57 | 8 | 0,1 | 228,80 |
| P200040400 | 4 | 6 | 100 | 8 | 0,1 | 242,10 |
| P200050300 | 5 | 6 | 57 | 10 | 0,1 | 258,70 |
| P200050400 | 5 | 6 | 100 | 10 | 0,1 | 272,00 |

| Artikel-Nr. | D1 h7 mm | D2 h5 mm | L1 mm | L2 mm | F mm | Preis EURO |
|-------------|----------------|----------------|----------|----------|---------|---------------|
| P200060300 | 6 | 6 | 57 | 12 | 0,1 | 292,00 |
| P200060400 | 6 | 6 | 100 | 12 | 0,1 | 305,70 |
| P200080300 | 8 | 8 | 64 | 16 | 0,1 | 339,30 |
| P200080400 | 8 | 8 | 100 | 16 | 0,1 | 349,60 |
| P200100300 | 10 | 10 | 74 | 20 | 0,1 | 364,50 |
| P200100400 | 10 | 10 | 100 | 20 | 0,1 | 377,60 |