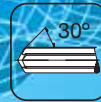
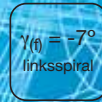
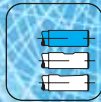


GW 606 VHM-Maschinenreibahle

Solid Carbide Machine Reamer
Alésoir en carbure monobloc
Alesatore macchina



(siehe Seite 48)
(see page 48)

(voir page 48)
(vedere pagina 48)

| Automaten-, Bau-, Federstahl | | | Einsatz-, Nitrier-, Vergütungsstahl | | | Werkzeugstahl (unlegiert, kalt-, warmarbeit, gehärtet) | | | | rostfreier, hoch-wärmfester Stahl | | kov., rostfreier Stahlguss | | Eisguss | | | | Ne-Metalle | | | | | Kunststoff (Thermo-, Duroplast, FVK) | | | | Graphit | | |
|------------------------------|---|---|-------------------------------------|---|---|--|---|---|---|-----------------------------------|---|----------------------------|---|---------|-----|-----|-----|------------|----|----|------|--------|--------------------------------------|----|---|---|---------|---|---|
| A | B | F | E | N | V | U | K | W | G | R | H | K | R | GG | GGG | GTW | GTS | Al | Mg | Cu | CuZn | Bronze | Ampco | Ti | T | D | F | G | |
| ● | ● | ① | ● | ● | ① | ● | ● | ① | | | | ● | ① | ① | ● | ● | ● | ● | ● | ① | ● | ● | ● | ● | ● | ● | ● | ● | ● |

Ausführung
linksspiralgenutet, rechtsschneidend, Einheitschaft

Design
left-hand spiral fluted, right hand cut cylindrical shank

Géométrie
goujure hélicoïdale à gauche, coupe à droite, queue cylindrique

Esecuzione
scanalatura a spirale sinistra, destrotagliante, barretta cilindrica

Schneidstoff / Beschichtung
GC 100 / ohne

Cutting material / Coating
GC 100 / none

Mat. Constituant l'outil / Revêtement
GC 100 / sans

Materiale da taglio / rivestimento
GC 100 / senza

Anwendung
Für Durchgangsbohrungen

Application
For through bores

Application
Pour trous débouchants

Applicazione
Per forature passanti

| Artikel-Nr. | D1 H7 mm | D2 h7 mm | L1 mm | L2 mm | L3 mm | Preis EURO | Artikel-Nr. | D1 H7 mm | D2 h7 mm | L1 mm | L2 mm | L3 mm | Preis EURO | Artikel-Nr. | D1 H7 mm | D2 h7 mm | L1 mm | L2 mm | L3 mm | Preis EURO |
|-------------|----------|----------|-------|-------|-------|------------|-------------|----------|----------|-------|-------|-------|------------|-------------|----------|----------|-------|-------|-------|------------|
| 0606039700 | 3,97 | 6 | 75 | 12 | 35 | 81,00 | 0606080000 | 8 | 8 | 100 | 16 | 60 | 84,50 | 0606130000 | 13 | 14 | 130 | 22 | 81 | 173,40 |
| 0606039800 | 3,98 | 6 | 75 | 12 | 35 | 81,00 | 0606080100 | 8,01 | 8 | 100 | 16 | 60 | 91,30 | 0606130100 | 13,01 | 14 | 130 | 22 | 81 | 173,40 |
| 0606039900 | 3,99 | 6 | 75 | 12 | 35 | 81,00 | 0606080200 | 8,02 | 8 | 100 | 16 | 60 | 91,30 | 0606130200 | 13,02 | 14 | 130 | 22 | 81 | 173,40 |
| 0606040000 | 4 | 6 | 75 | 12 | 35 | 75,20 | 0606080300 | 8,03 | 8 | 100 | 16 | 60 | 91,30 | 0606130300 | 13,03 | 14 | 130 | 22 | 81 | 173,40 |
| 0606040100 | 4,01 | 6 | 75 | 12 | 35 | 81,00 | 0606080400 | 8,04 | 8 | 100 | 16 | 60 | 91,30 | 0606130400 | 13,04 | 14 | 130 | 22 | 81 | 173,40 |
| 0606040200 | 4,02 | 6 | 75 | 12 | 35 | 81,00 | 0606080500 | 8,05 | 8 | 100 | 16 | 60 | 91,30 | 0606130500 | 13,05 | 14 | 130 | 22 | 81 | 173,40 |
| 0606040300 | 4,03 | 6 | 75 | 12 | 35 | 81,00 | 0606080600 | 8,06 | 8 | 100 | 16 | 60 | 91,30 | 0606130600 | 13,06 | 14 | 130 | 22 | 81 | 173,40 |
| 0606041000 | 4,1 | 6 | 75 | 12 | 35 | 84,50 | 0606080700 | 8,07 | 8 | 100 | 16 | 60 | 91,30 | 0606130700 | 13,07 | 14 | 130 | 22 | 81 | 173,40 |
| 0606042000 | 4,2 | 6 | 75 | 12 | 35 | 84,50 | 0606080800 | 8,08 | 8 | 100 | 16 | 60 | 91,30 | 0606130800 | 13,08 | 14 | 130 | 22 | 81 | 173,40 |
| 0606043000 | 4,3 | 6 | 75 | 12 | 35 | 84,50 | 0606080900 | 8,09 | 8 | 100 | 16 | 60 | 91,30 | 0606130900 | 13,09 | 14 | 130 | 22 | 81 | 173,40 |
| 0606044000 | 4,4 | 6 | 75 | 12 | 35 | 84,50 | 0606090000 | 9 | 10 | 120 | 20 | 76 | 104,10 | 0606140000 | 14 | 14 | 130 | 22 | 81 | 179,50 |
| 0606045000 | 4,5 | 6 | 75 | 12 | 35 | 84,50 | 0606090100 | 9,1 | 10 | 120 | 20 | 76 | 104,10 | 0606140100 | 14,01 | 14 | 130 | 22 | 81 | 179,50 |
| 0606046000 | 4,6 | 6 | 75 | 12 | 35 | 84,50 | 0606090200 | 9,2 | 10 | 120 | 20 | 76 | 104,10 | 0606140200 | 14,02 | 14 | 130 | 22 | 81 | 179,50 |
| 0606047000 | 4,7 | 6 | 75 | 12 | 35 | 84,50 | 0606090300 | 9,3 | 10 | 120 | 20 | 76 | 104,10 | 0606140300 | 14,03 | 14 | 130 | 22 | 81 | 179,50 |
| 0606048000 | 4,8 | 6 | 75 | 12 | 35 | 84,50 | 0606090400 | 9,4 | 10 | 120 | 20 | 76 | 104,10 | 0606140400 | 14,04 | 14 | 130 | 22 | 81 | 179,50 |
| 0606049000 | 4,9 | 6 | 75 | 12 | 35 | 84,50 | 0606090500 | 9,5 | 10 | 120 | 20 | 76 | 104,10 | 0606140500 | 14,05 | 14 | 130 | 22 | 81 | 179,50 |
| 0606049700 | 4,97 | 6 | 75 | 12 | 35 | 84,50 | 0606090600 | 9,6 | 10 | 120 | 20 | 76 | 104,10 | 0606140600 | 14,06 | 14 | 130 | 22 | 81 | 179,50 |
| 0606049800 | 4,98 | 6 | 75 | 12 | 35 | 84,50 | 0606090700 | 9,7 | 10 | 120 | 20 | 76 | 104,10 | 0606140700 | 14,07 | 14 | 130 | 22 | 81 | 179,50 |
| 0606049900 | 4,99 | 6 | 75 | 12 | 35 | 84,50 | 0606090800 | 9,8 | 10 | 120 | 20 | 76 | 104,10 | 0606140800 | 14,08 | 14 | 130 | 22 | 81 | 179,50 |
| 0606050000 | 5 | 6 | 75 | 12 | 35 | 77,60 | 0606090900 | 9,9 | 10 | 120 | 20 | 76 | 104,10 | 0606140900 | 14,09 | 14 | 130 | 22 | 81 | 179,50 |
| 0606050100 | 5,01 | 6 | 75 | 12 | 35 | 84,50 | 0606100000 | 10 | 10 | 120 | 20 | 76 | 121,80 | 0606150000 | 15,01 | 16 | 150 | 25 | 98 | 179,50 |
| 0606050200 | 5,02 | 6 | 75 | 12 | 35 | 84,50 | 0606100100 | 10,01 | 10 | 120 | 20 | 76 | 121,80 | 0606150100 | 15,01 | 16 | 150 | 25 | 98 | 179,50 |
| 0606050300 | 5,03 | 6 | 75 | 12 | 35 | 84,50 | 0606100200 | 10,02 | 10 | 120 | 20 | 76 | 121,80 | 0606150200 | 15,02 | 16 | 150 | 25 | 98 | 179,50 |
| 0606051000 | 5,1 | 6 | 75 | 12 | 35 | 86,80 | 0606100300 | 10,03 | 10 | 120 | 20 | 76 | 121,80 | 0606150300 | 15,03 | 16 | 150 | 25 | 98 | 179,50 |
| 0606052000 | 5,2 | 6 | 75 | 12 | 35 | 86,80 | 0606100400 | 10,04 | 10 | 120 | 20 | 76 | 121,80 | 0606150400 | 15,04 | 16 | 150 | 25 | 98 | 179,50 |
| 0606053000 | 5,3 | 6 | 75 | 12 | 35 | 86,80 | 0606100500 | 10,05 | 10 | 120 | 20 | 76 | 121,80 | 0606150500 | 15,05 | 16 | 150 | 25 | 98 | 179,50 |
| 0606054000 | 5,4 | 6 | 75 | 12 | 35 | 86,80 | 0606100600 | 10,06 | 10 | 120 | 20 | 76 | 121,80 | 0606150600 | 15,06 | 16 | 150 | 25 | 98 | 179,50 |
| 0606055000 | 5,5 | 6 | 75 | 12 | 35 | 86,80 | 0606100700 | 10,07 | 10 | 120 | 20 | 76 | 121,80 | 0606150700 | 15,07 | 16 | 150 | 25 | 98 | 179,50 |
| 0606056000 | 5,6 | 6 | 75 | 12 | 35 | 86,80 | 0606100800 | 10,08 | 10 | 120 | 20 | 76 | 121,80 | 0606150800 | 15,08 | 16 | 150 | 25 | 98 | 179,50 |
| 0606057000 | 5,7 | 6 | 75 | 12 | 35 | 86,80 | 0606100900 | 10,09 | 10 | 120 | 20 | 76 | 121,80 | 0606150900 | 15,09 | 16 | 150 | 25 | 98 | 179,50 |
| 0606058000 | 5,8 | 6 | 75 | 12 | 35 | 86,80 | 0606110000 | 11,1 | 12 | 120 | 20 | 71 | 157,30 | 0606160000 | 16 | 16 | 150 | 25 | 98 | 185,10 |
| 0606059000 | 5,9 | 6 | 75 | 12 | 35 | 86,80 | 0606110100 | 11,11 | 12 | 120 | 20 | 71 | 157,30 | 0606160100 | 16,01 | 16 | 150 | 25 | 98 | 185,10 |
| 0606059700 | 5,97 | 6 | 75 | 12 | 35 | 86,80 | 0606110200 | 11,12 | 12 | 120 | 20 | 71 | 157,30 | 0606160200 | 16,02 | 16 | 150 | 25 | 98 | 185,10 |
| 0606059800 | 5,98 | 6 | 75 | 12 | 35 | 86,80 | 0606110300 | 11,13 | 12 | 120 | 20 | 71 | 157,30 | 0606160300 | 16,03 | 16 | 150 | 25 | 98 | 185,10 |
| 0606059900 | 5,99 | 6 | 75 | 12 | 35 | 86,80 | 0606110400 | 11,14 | 12 | 120 | 20 | 71 | 157,30 | 0606160400 | 16,04 | 16 | 150 | 25 | 98 | 185,10 |
| 0606060000 | 6 | 6 | 75 | 12 | 35 | 79,80 | 0606110500 | 11,15 | 12 | 120 | 20 | 71 | 157,30 | 0606160500 | 16,05 | 16 | 150 | 25 | 98 | 185,10 |
| 0606060100 | 6,01 | 6 | 75 | 12 | 35 | 86,80 | 0606110600 | 11,16 | 12 | 120 | 20 | 71 | 157,30 | 0606160600 | 16,06 | 16 | 150 | 25 | 98 | 185,10 |
| 0606060200 | 6,02 | 6 | 75 | 12 | 35 | 86,80 | 0606110700 | 11,17 | 12 | 120 | 20 | 71 | 157,30 | 0606160700 | 16,07 | 16 | 150 | 25 | 98 | 185,10 |
| 0606060300 | 6,03 | 6 | 75 | 12 | 35 | 86,80 | 0606110800 | 11,18 | 12 | 120 | 20 | 71 | 157,30 | 0606160800 | 16,08 | 16 | 150 | 25 | 98 | 185,10 |
| 0606061000 | 6,1 | 8 | 100 | 16 | 60 | 86,80 | 0606110900 | 11,19 | 12 | 120 | 20 | 71 | 157,30 | 0606160900 | 16,09 | 16 | 150 | 25 | 98 | 185,10 |
| 0606062000 | 6,2 | 8 | 100 | 16 | 60 | 86,80 | 0606120000 | 12 | 12 | 120 | 20 | 71 | 162,30 | 0606170000 | 17 | 18 | 150 | 25 | 98 | 185,10 |
| 0606063000 | 6,3 | 8 | 100 | 16 | 60 | 86,80 | 0606120100 | 12,01 | 12 | 120 | 20 | 71 | 162,30 | 0606170100 | 17,01 | 18 | 150 | 25 | 98 | 185,10 |
| 0606064000 | 6,4 | 8 | 100 | 16 | 60 | 86,80 | 0606120200 | 12,02 | 12 | 120 | 20 | 71 | 162,30 | 0606170200 | 17,02 | 18 | 150 | 25 | 98 | 185,10 |
| 0606065000 | 6,5 | 8 | 100 | 16 | 60 | 83,40 | 0606120300 | 12,03 | 12 | 120 | 20 | 71 | 162,30 | 0606170300 | 17,03 | 18 | 150 | 25 | 98 | 185,10 |
| 0606066000 | 6,6 | 8 | 100 | 16 | 60 | 86,80 | 0606120400 | 12,04 | 12 | 120 | 20 | 71 | 162,30 | 0606170400 | 17,04 | 18 | 150 | 25 | 98 | 185,10 |
| 0606067000 | 6,7 | 8 | 100 | 16 | 60 | 86,80 | 0606120500 | 12,05 | 12 | 120 | 20 | 71 | 162,30 | 0606170500 | 17,05 | 18 | 150 | 25 | 98 | 185,10 |
| 0606068000 | 6,8 | 8 | 100 | 16 | 60 | 86,80 | 0606120600 | 12,06 | 12 | 120 | 20 | 71 | 162,30 | 0606170600 | 17,06 | 18 | 150 | 25 | 98 | 185,10 |
| 0606069000 | 6,9 | 8 | 100 | 16 | 60 | 86,80 | 0606120700 | 12,07 | 12 | 120 | 20 | 71 | 162,30 | 0606170700 | 17,07 | 18 | 150 | 25 | 98 | 185,10 |
| 0606070000 | 7 | 8 | 100 | 16 | 60 | 86,80 | 0606120800 | 12,08 | 12 | 120 | 20 | 71 | 162,30 | 0606170800 | 17,08 | 18 | 150 | 25 | 98 | 185,10 |
| 0606071000 | 7,1 | 8 | 100 | 16 | 60 | 91,30 | 0606120900 | 12,09 | 12 | 120 | 20 | 71 | 162,30 | 0606170900 | 17,09 | 18 | 150 | 25 | 98 | 185,10 |
| 0606072000 | 7,2 | 8 | 100 | 16 | 60 | 91,30 | 0606130000 | 13 | 13 | 120 | 20 | 71 | 170,10 | 0606180000 | 18 | 18 | 150 | 25 | 98 | 214,10 |
| 0606073000 | 7,3 | 8 | 100 | 16 | 60 | 91,30 | 0606130100 | 13,01 | 13 | 120 | 20 | 71 | 170,10 | 0606180100 | 18,01 | 18 | 150 | 25 | 98 | 214,10 |
| 0606074000 | 7,4 | 8 | 100 | 16 | 60 | 91,30 | 0606130200 | 13,02 | 13 | 120 | 20 | 71 | 170,10 | 0606180200 | 18,02 | 18 | 150 | 25 | 98 | 214,10 |
| 0606075000 | 7,5 | 8 | 100 | 16 | 60 | 91,30 | 0606130300 | 13,03 | 13 | 120 | 20 | 71 | 170,10 | 0606180300 | 18,03 | 1 | | | | |